

Technical Specification Sheet

Technical specification of corrugated board packaging

Document identification and control

Document number	352/08/2026	Revision	Rev. 00
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Document status	Current	Customer country	DK

Product identification

Product name	DKAS450 Papkasser - 450 x 450 x 180, , BV-COC-137978 FSC MIX CREDIT		
SKU / product code	O-11172-0065	Technology number	T/1263/26
Customer	Pickandpack BEVTOFT	Supplier	Haber Packaging

Technical parameters

Parameter	Value	Parameter	Value
Packaging type	corrugated board packaging	FEFCO design	FEFCO 0201
Internal packaging dimensions (mm)	450 x 450 x 180 mm		
Dominant material	corrugated board	Corrugated board symbol	T-5BC0-0-TWT-152
Board description	T-5BC0-0-TWT-152; TB140/FL100/FL090/FL100/TB120		
Flute		Board basis weight	642 g/m ²
Paper composition	TB140/FL100/FL090/FL100/TB120		
ECT / FCT	ECT: 7,6; FCT: not available	ECT / FCT tolerance	+/- 10%
Packaging weight	0,784314 kg	Packaging area	1,221999 m ²
Moisture	6-9%	Dimensional tolerance	Length / width / crease lines: +/- 2 mm
Printing	Yes		

Packing and palletisation

Pieces per pallet	300	Pallet	Paleta EURO nowa
Unit-load dimensions	1340 x 940 x 2200 mm	Packing scheme	SCH/1523/26
Palletisation scheme	S-D02S01x1		

Supplier declaration

HABER Krzysztof Piątkowski declares that the specified product is manufactured in accordance with the approved technology and from the materials listed in this specification. The data is based on the Technology Card, the internal corrugated-board price list and the available declarations of our suppliers.

Substances and material declarations

Parameter	Value
Heavy metals	Compliance based on the available declarations of our suppliers.
REACH / SVHC	No SVHC substances above the declaration thresholds, based on the available declarations of our suppliers.
PFAS	No declared PFAS substances, based on the available declarations of our suppliers.
Recyclability / PPWR support	Paper- and board-based packaging intended for the paper and board recycling stream, subject to the applied additives and local collection-system requirements.

Quantity tolerances

0-500 pcs: +/- 50%
501-1000 pcs: +/- 20%
1001-5000 pcs: +/- 15%
Above 5000 pcs: +/- 10%

Quality information

Moisture: 6-9%.
Basis-weight tolerance: +/- 5%.
Board flatness: permissible deflection up to 4%.
ECT/FCT tolerance: +/- 10%.
Length, width and crease-line tolerance: +/- 2 mm.

Material information

The material and its parameters are determined by the board symbol, paper composition and the current technological data listed above.

Additional information supporting PPWR compliance

This specification supports material traceability and the assessment of PPWR requirements applicable to paper and board packaging. REACH, SVHC and PFAS documentation is available on request.

Final statement

Based on the available technical data and supplier declarations, product **O-11172-0065** meets the parameters specified in this Technical Specification Sheet.

Technical documentation

Document	Status
Structural drawing	Available on request
Supplier material declarations	Internal documentation
REACH / SVHC / PFAS documentation	Internal documentation
Recyclability assessment	Internal documentation
Packaging minimisation assessment	Internal documentation

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